

CRESFLOOR PWT is a three component high performance solvent free epoxy system designed for the protection of substrate. Once cured, the product has excellent abrasion and good chemical resistance. It provides an attractive hard wearing and easily cleanable floor finish. The cured film is corrosion resistant and suitable for application to reservoirs, water treatment works, water tanks, silos, breweries and food industries.

USES

- Chemical manufacturing plants
- Potable water concrete or metal tanks
- Car parks and workshops
- Warehouses and industrial floors
- Production assembly areas, workshops, dairies, bottling plants, breweries, pharma plants, kitchens, showrooms etc.

ADVANTAGES

- Solvent free, smooth, satin, easy to clean surface
- Easy application by brush, roller or squeegee
- Excellent chemical and corrosion resistance
- High abrasion and impact resistance
- Durable, low maintenance cost
- Slip resistant finish can be obtained
- Food grade, low odour, low VOC
- Can be applied directly to prepared mild steel and concrete.

SURFACE PREPARATION

Substrates:

Long term durability and function can only be achieved with good preparation to give a strong adhesive & mechanical bond to the substrate.

New floor:

Ensure that substrate should be more than 28 days old and have a moisture content of less than 5%. Floors should be sound and free from contamination such as oil and grease, mortar and paint splashes or curing compound residues. Excess laitance deposits are best removed by light mechanical scabbling, grinding or grit/captive blasting followed by vacuum cleaning to remove dust debris.

Old floor:

A sound, clean substrate is essential to achieve maximum adhesion. As for new concrete floors, ensure that the substrate is, void of oil, grease, laitance and loose friable matter. Oil and grease penetration should be removed by the use of a proprietary chemical degreaser or by hot compressed air treatment. Any damaged areas of surface irregularities should be repaired using one of the CRES range products.



TECHNICAL PROPERTIES

Description	Value	Standard
Appearance	Liquid coating	-
Specific gravity @25°C	1.3 (±0.05)	ASTM D1475
Pot life @25°C, hr	> 1.0	ASTM D2471
Compressive Strength, N/mm ²	> 70	ASTM C579
Bond Strength, N/mm ²	> 3.5	ASTM D4541
Water Absorption, %	< 0.25	ASTM D570
Touch dry @25°C, hr	6 - 8	-
Over coating Time, hr	Min. 20 Max. 36	-
Full cure @ 25°C, days	7	-

All values given are subject to 5-10% tolerance.

Comply with BS 6920.

Priming:

Priming is not normally required provided the substrate is sound, untreated and good quality nonporous concrete. If any doubts exist of the quality of the concrete, or if it is porous it should be primed with **CRESFLOOR EP 100**. The primer should be applied by brush or roller on the cleaned surface area. The primer should be left to achieve a tack free condition before applying the top coat. A second coat may be required if the substrate is excessively porous. Re-prime if the primer coat has not been over coated within 18 hours. Dust and surface contamination must be removed prior to subsequent application of **CRESFLOOR PWT**.

MIXING

It is essential that the mixing instructions are carefully followed to ensure the correct characteristics of the product are achieved. Failure to do so can result in lower performance or even possible failure of the product. For preparation of product, Component A should be mixed separately for two minutes with a heavy duty, slow speed drill fitted with a mixing paddle at low number of turns (200-300 RPM) until a homogeneous mix is obtained. Pour the hardener (Component B) into the base mixture and mix for another two minutes. It is always recommended to mix a complete kit at a time. Over mixing must be avoided to minimize air entrainment. Once mixed, the material must be used within its pot life

APPLICATION

A minimum 2 coat application is generally recommended. Apply the first coat of mixed material using brushes or rollers to a theoretical coverage rate of 4-5 m²/litre/coat with a DFT of 200-250 micron/coat. If a non-slip finish is required, scatter or completely blind Anti Slip Aggregate into the wet first coat until the desired anti slip profile is achieved. Allow the first coat to dry and sweep off any excess aggregate prior to the second coat. Apply the second coat of **CRESFLOOR PWT** in the same manner as the first, allowing at least 20-36 hours drying time between coats. Please note the coverage rate will vary if an anti-slip profile has been used. For high risk applications, we recommend glass fibre reinforcement is embedded into the wet first coat, particularly at floor / wall junctions and joints in concrete substrates, to reinforce the coating.

CURING

Allow **CRESFLOOR PWT** to cure fully for 5 to 7 days before exposing to full mechanical, chemical or environmental.

LIMITATION

- (i) Substrate temperatures should be above 5°C and rising.
- (ii) For application in temperatures above 40°C please refer to hot weather condition recommendations.
- (iii) **CRESFLOOR PWT** should not be applied at asphalt floors or PVC tiles.
- (iv) **CRESFLOOR PWT** should not be applied onto surfaces likely to suffer from rising dampness or relative humidity > 70%.

HOT WEATHER CONDITION

For application above 40°C we recommend adopting the following guidelines.

- (i) Store unmixed materials in a cool (preferably temperature controlled) environment, avoiding exposure to direct sunlight.
- (ii) Avoid exposure of mixed & unmixed materials to direct sunlight.
- (iii) Keep equipment that will be in contact with the product cool and away from direct sunlight.
- (iv) Try to eliminate application during hottest time of the day.

CLEANING

Tools and equipment should be cleaned with suitable solvent immediately after use. Hardened material should be removed mechanically.

STORAGE

CRESFLOOR PWT should be stored in cool, dry and shaded warehouses. Shelf life is 12 months when stored under cover, out of direct sunlight, protected from extreme temperatures and as per recommendations. In extreme tropical climate, the product must be stored in cooled ambience. Excessive humidity and over exposure to UV will result in the reduction of shelf life.

CHEMICAL RESISTANCE

Fully cured **CRESFLOOR PWT** sample have been tested in wide range of aggressive chemicals commonly found in industrial environments. Test were performed in accordance to ASTM D543 over 168 hours (7 days at 23°C, 50% RH).

Material	Resistance	Material	Resistance
Ammonium Hydroxide	Excellent	Phenol solution (5%)	Excellent
Soap solution (1%)	Excellent	Sodium carbonate soln. (2%)	Excellent
Hydrochloric acid (10%)	Excellent	Sodium chloride soln. (10%)	Excellent
Sulphuric acid (3%)	Excellent	Sodium Hydroxide soln. (10%)	Excellent
Nitric Acid	Excellent	Petrol	Excellent
Olive oil edible grade	Excellent	Diesel	Excellent
Detergent solution (0.025%)	Excellent	Sea water	Excellent
Hydrogen peroxide soln. (3%)	Excellent	Acetic acid (5%)	Excellent

PACKING

CRESFLOOR PWT is supplied in three packs of 18 L kit.
 Component A – Resin
 Component B - Hardener, Component C - Colour pack
 18 L (17.2 L neutral + 0.8 color pot).

SHELF LIFE

Keep away from direct sunlight and store under normal warehouse conditions. Container must be tightly closed. Shelf life of this product is 12 months from the date of manufacturing.

HEALTH AND SAFETY

Always use protective clothing, eye goggles and hand gloves when handling this product. Avoid contact with skin or eyes. If spilled on the skin, wash immediately with soap and plenty of water. Accidental splashes on the eyes should be immediately clean with fresh water and medical attention sought.

Product Disclaimer:

Kanz chemical Ind. LLC products are guaranteed against defective materials and are sold subject to standard terms and condition of sale, copies of which are available on request which are reasonable. All recommendations regarding the use of product are made without guarantee since the conditions of use are beyond the company's direct control. It is the customer's responsibility to ensure each product is fit for the purpose for which they intend to use it. Furthermore the specifications and description herein cannot be used to void a contract.

*Refer material safety data sheet (MSDS) for further information.